

Figure 1

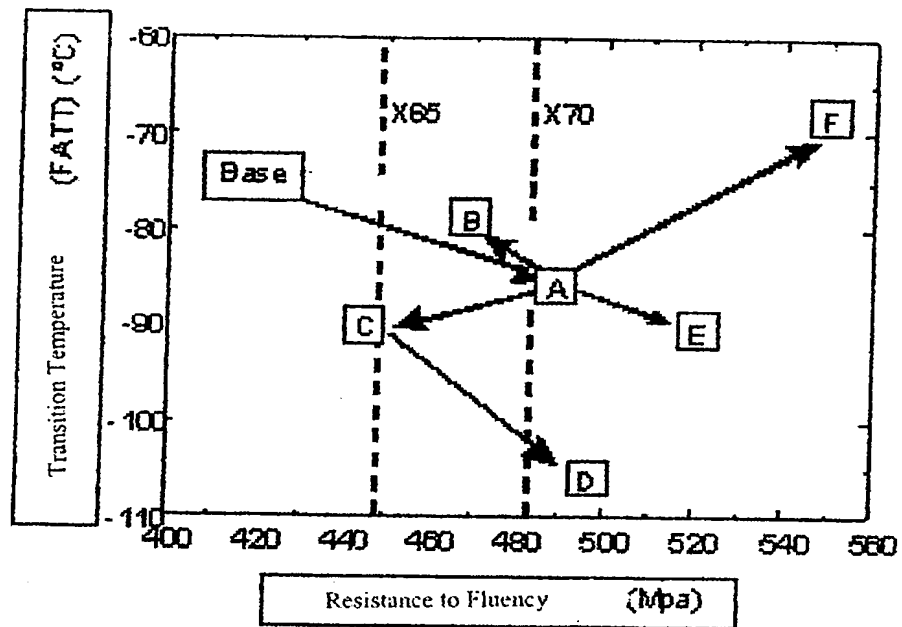


Figure 2

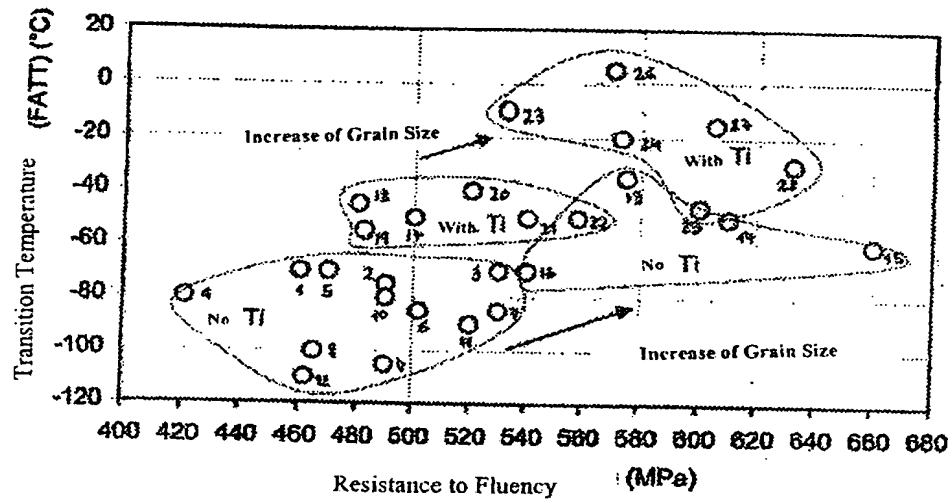


Figure 3

Reference	Composition	Austenitizing Temperature	Tempering Temperature	Steel
		(°C)	(°C)	
1	NO Ti	920	630	A
2	NO Ti	920	630	B
3	NO Ti	920	630	C
4	NO Ti	920	630	D
5	NO Ti	920	660	A
6	NO Ti	920	660	B
7	NO Ti	920	660	C
8	NO Ti	920	660	D
9	NO Ti	920	690	A
10	NO Ti	920	690	B
11	NO Ti	920	690	C
12	NO Ti	920	690	D
13	NO Ti	1020	660	A
14	NO Ti	1020	660	B
15	NO Ti	1020	660	C
16	NO Ti	1020	660	D
17	With Ti	920	630	E
18	With Ti	920	630	F
19	With Ti	920	630	G
20	With Ti	920	660	E
21	With Ti	920	660	F
22	With Ti	920	660	G
23	With Ti	1020	690	E
24	With Ti	1020	690	F
25	With Ti	1020	690	G
26	With Ti	1020	630	E
27	With Ti	1020	630	F
28	With Ti	1020	630	G